



ASSEMBLY INSTRUCTIONS

Accessory Pack Contents

• LEG BOLT (3/8-16 x 6" Carriage Bolt)	part # ni870010421	4
• NUT (3/8-16 Hex Nut)	part # ni20300900	4
• WASHER (1/2" ID Fender Washer)	part # ni20401080	12
<i>(additional leg bolts, nuts and washers secure the legs to the table for shipment and are not part of the hardware pack)</i>		
• SMALL PUCK – Fluorescent	part # 860400255	1
• SMALL PUCK – Soft White	part # 860400270	1
• SCORE POST ASSEMBLY		1
• #8 x 1 1/2 " FLAT HD PH BLACK SCREWS	part # ni20100215	4
• #8 x 5/8 BLACK TRUSS HEAD SCREWS	part # ni870003204	12
• SANDPAPER	part # 980400200	2
• LEG BOOT	part # 20701070	4
• LEG SHIMS		10
• MALLET	part # 860400210	2

Tools Required

- PHILLIPS SCREWDRIVER
- 9/16" BOX-END OR SOCKET WRENCH
- ALL-PURPOSE CLEANER (*Fantastik, Formula 409, Windex or equivalent*)
- RUBBING ALCOHOL
- CLEAN CLOTH



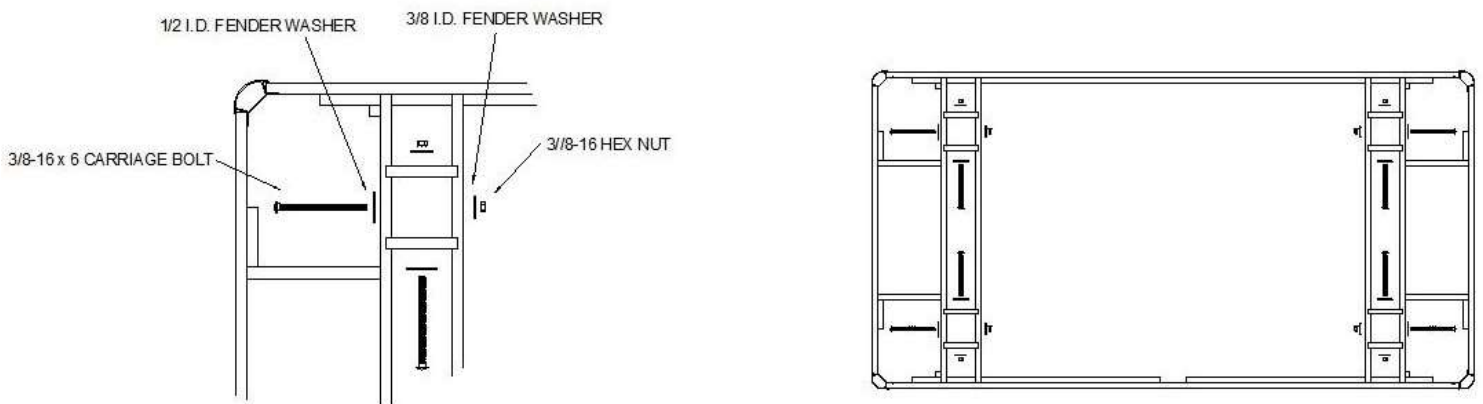
Order replacement parts at www.valleydynamoparts.com

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1. Remove all parts and accessories from parts box and check against the enclosed list.
2. Have 2 (or more) people carefully turn the table upside down, taking care not to scratch the Corner Castings (assemble on carpet or cardboard)
3. Remove the 3/8" Carriage bolts that secure the legs during shipment and re-position the legs between the ribs. Secure the legs using the hardware as shown in the following illustration.
4. Place four (4) Leg boots on the legs.
5. Have 2 (or more) people carefully turn the table upright.
6. Attach the score beads on each end of the table as shown, using (2) #8 x 1 1/2" screws.
7. Attach the goal ends using (6) each #8 x 5/8 screws.
8. Level the table by inserting the enclosed shims into the Leg Boots as required. If additional shims are needed, pieces from the packing box can be used.
9. Plug the table into an Electric Outlet.



EACH LEG USES 3 CARRIAGE BOLTS



Maintenance Procedure

Playfield Cleaning – With the blower running, clean by applying Rubbing Alcohol to a clean cloth (**NEVER, EVER, EVER, EVER POUR THE RUBBING ALCOHOL OR ANY LIQUID DIRECTLY ONTO THE TABLE; it will cause the playfield to warp**).

Puck and Mallet Service – Use the enclosed sandpaper to lightly sand the Puck and Mallet faces until they slide smoothly on the playfield.